

NORMPACK - CERTIFICATE

Registration No:

172 12 100 2302 28

Valid until:

2014-12-10

We declare that our material/article is manufactured	d in accordance with	the Normback Norm
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Trade name (and type):

Papercups for hot&cold drinks (Vendingcups 4-8 oz, Colddrink cups 6-32 oz, Singlewall hotcups 4-22 oz, Doublewall hotcups 4-22oz, Ripple hotcups 4-22oz, Dimple hotcups 4-22oz, Noodle bowls 8-32 oz, Jackets etc)

All layers in the material (start with food contact layer):

Cartonboard, not recycled, with 1- or 2- side PE-coating

	Sui	itable fo	r food ty	pe(s)					Conta	et tim	e in fo	eseeable	use				
01.Drinks 02.Cereals, cereal 03.Chocolate, sugar products, pastry, and products thereof					Multilayers Foods												
1.01	01.03	02.01	02.04	03.01	03.03	Time	<1h	<2h		Τ			Ι	l			
1.02		02.02	02.05	03.02		Temp. ° C	< 100°	< 70°		 							-
		02.03	02.06	† 	 	FRF: No	╅	Over	all Mig	ration	<u> </u>		So	ecific Mi	igration	L	
04.Fruit, vegetables 05.Fats and oils 0 and products thereof		06.Animal products		Simulants:	A B C		С	C D1	D2 A	A	В	i i		D2	ı		
and prod	lucis inereor	05.01		06.01	d egg 06,04	Time		l t						L .	D1	D2	Ľ
4.02	04.05	05.02	1	06.02B	06.05	Temp. ° C	X	100	X	X .	1 t		ļ	ļ	ļ		L
4.03	104.03	03.02					x	100	x	x	100						L
				06.03	06.05***	Time	1	<u> </u>							<u> </u>		L
07.Milk products 08.Miscellaneous products			Temp. ° C	1								<u> </u>	L				
07.01	07.03	08.01	08.05	08.09	08.13	Results mg/dm2	<10	Method	ı	Meas	urement	mg/kg		Method			
07.02	07.04	08.02	08.06	08.10	08.14	Functional barrier	No	E.no		7	No	PAA		Metals			
		08.03	08.07	08.11	08.15	Material/ product	Migrat	ion test o	n the co	onstruct	ion	Area,dm²		Vol,dm³			_
		08.04	08.08	08.12		Extraction						!		<u> </u>		<u> </u>	
The Sim	ulants consis	sts of:	A:10% E	tOH, B:3%	HAc	Simulants	W	ater	He	ptan		I	Saliva	Method	[
:20% E	tOH, D1:50%	6 EtOH, E		-		Time	2 t	1	2 t		 			Results	<limit< td=""><td></td><td></td></limit<>		
	ing, *Food ty					Temp. ° C	90		90		-			i	Ь		_
**Whole	-	, ре от .оч,	D2- 9570 1	ZiOII		Material/ product		xtraction				☑ Dry	<u> </u>				
Restric																	
	nions and	specifi	cations														
Other i	informatio	on															
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Other i Has th Tracea	informations to the company of the c	ny impl art. 17,	lemented		n for?	Yes	Th	ne cert	ificat			ovided t k-Norm			nds of	f §3 of	the
Other i Has th Traces GMP,	information te comparability, A L 2023/2	on ny impl art. 17, 2006	lementec L 1935/2	2004		Yes				No	rmpac	k-Norm	are fi	ulfilled			
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