

INSTALLATION, USE, AND MAINTENANCE MANUAL



# **EXTERNAL VACUUM PACKERS**

TVE010T2; TVE020T2; TVE040T2



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### 1. INTRODUCTION

This document has been carefully prepared and checked in order to provide reliable and helpful information regarding the use of the appliance. The manufacturer waives all liability, express or implied, for possible errors or omissions this document may contain.



Before operating or using this appliance, read this manual carefully and thoroughly.



The owner of the appliance must require that all personnel in charge of use and maintenance read this manual.

## 2. <u>TECHNICAL FEATURES</u>

- Manufactured in stainless steel.
- Length of sealing bar varies by model (370/470mm)
- Double sealing strip
- Width of sealing strip 2 x 2.5mm
- Automatic sealing once the programmed vacuum level has been reached.
- Self-lubricating vacuum pump. Power varies by model (10, 20, 40 l/min).
- Automatic or manual operation
- Three programs of operation: two automatic and one manual.

- Flat control panel for easy cleaning.
- LED light indicates which program is in use.
- Time-controlled vacuum.
- Manual adjustment of vacuum time
- Vacuum time can be set from 0.5 to 60 seconds.
- Opens manually.
- Only works with embossed vacuum bags.
- Seal time can be set from 0.5 to 9.9 seconds.

#### 2.1 General measurements

MODELS	TVE010T2	TVE020T2	TVE040T2
Exterior measurements (Width x Depth x Height)	385x254x125mm	385x254x125mm	485x254x125mm
Pump capacity	10 l/min	20 l/min	20+20 l/min
Voltage		230V/L+N/50Hz	
Power	0.3 kW	0.45 kW	
Length of sealing bar	300	300	400

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## 3. GENERAL WARNINGS AND MANUFACTURER DISCLAIMER

Failure to observe preventive measures outlined in this manual or failure to heed specified warnings, inappropriate use of all or some of the appliance components, use of unauthorized replacement parts, and use of appliance by unauthorized personnel violate each of the safety standards applied in the project, construction, and manufacture, and absolve DISTFORM, S.L. of all responsibility in the event of damage to persons or property.

The company, DISTFORM, S.L., is not responsible for any consequences which may result from the user failing to observe the security measures outlined in this manual.

#### 3.1 Warranty

DISTFORM, S.L. provides a one-year warranty from the date of invoicing for the proper functioning of the appliance.

Excluded from the warranty is regular physical wear on appliance parts such as:

Sealing bars, teflon, air filters, silicone rubber, gaskets, and all damages resulting from misuse or negligence.

If a vacuum pump is returned with suction problems or malfunctions, DISTFORM, S.L. reserves the right to check if the pump has drawn in foreign bodies (liquids, solids, etc.) and, if so, the problem will be attributed to client negligence during use and not to manufacturer defects.

Changes in the exterior electrical network, or poor connection to electrical networks, may cause damage to the electronic board, which is not attributable to DISTFORM, S.L.

All replacement materials and labor will be covered during the warranty period.

For any repair or replacement part that is requested at the client domicile, the repair technician's transportation or travel costs will be the client's responsibility, while labor and spare and replacement parts will be provided free of charge.

Transportation costs (to or from) will not be reimbursed for appliance procedures carried out at DISTFORM, S.L., either during the warranty period or after.

Any defective part (pump, board, etc.) that has been manipulated by the client during the warranty period will no longer be covered by this warranty. DISTFORM, S.L. is solely responsible for determining that function.

## 4. <u>INSTALLATION</u>

Place the appliance on a flat surface and ensure that the appliance is level. The appliance should be placed so that it is protected from water and dirt splatters.

Do not place the appliance near heat sources such as ovens, stoves, griddles, deep-fryers, etc.

## 4.1 <u>Electrical connection</u>

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Before connecting the appliance, check that the voltage matches the voltage indicated on the features plate.

Once the voltage has been checked, connect the two-pole plug to the electrical outlet.

### 5. OPERATION

#### 5.1 Work cycle

Turn on the main switch, located on the right side of the appliance, and the display lights up.

- Place the product inside the bag
- Open the lid and place the opening of the bag on the plate inside the machine, without passing the angled border.
- Close the lid and press the START / STOP button, then press down on the lid so that the vacuum cycle begins. THE LID STAYS SHUT.
- When the air has been extracted from the bag, press the SEAL button to seal it. The packer STOPS AUTOMATICALLY.
- In 5/6 seconds, the lid will pop open automatically, AND YOU CAN REMOVE THE BAG.

### 5.2 Preset programs

MANUAL CYCLE: If you press START/STOP, the cycle does not end. Once the desired vacuuming has occurred, press the SEAL button to seal the bag.

AUTOMATIC CYCLE: while the machine is running, press SEAL, a line indicating M (manual) will appear. If you press the button a second time, the line moves to A1 (automatic cycle 1, with a 15-second vacuum time). If you press the button a third time, the line moves to A2 (automatic cycle 2, with a 30-second vacuum time). The sealing time can be always be changed in Automatic Cycle.

Pressing START/STOP starts the vacuum cycle that, after the programmed suction cycle, will automatically seal and end the cycle.

## 5.3 STANDARDS

- Appendix "I" to the 89/392/CEE directive and its modifications: section 1.7.4
- UNI EN 292/2 19921 section 5.5.